

Date: Wednesday, 4/26/2006 9:26:03 AM  
 User: Linda Lacelle

## Process Sheet

|                       |                                   |                  |                         |
|-----------------------|-----------------------------------|------------------|-------------------------|
| Customer              | : CC-DAR01 Dart Aerospace Ltd.    | Drawing Name     | : K10003                |
| Job Number            | : 26848                           | Part Number      | : <i>E-CUSTOM KIT03</i> |
| Estimate Number       | : 10804                           | Drawing Number   | : DISASSEMBLE~          |
| P.O. Number           | : N/A                             | Project Number   | : N/A                   |
| This Issue            | : 4/26/2006                       | Drawing Revision | : N/A                   |
| Prsh Rev.             | : NC                              | Material         | : N/A                   |
| First Issue           | : N/A                             | Due Date         | : 5/3/2006              |
| Previous Run          | : 00015                           | Qty:             | 2                       |
| Written By            | : <i>SPL ABOVE USE &amp; DATE</i> |                  |                         |
| Checked & Approved By | : _____                           |                  |                         |
| Comment               | : _____                           |                  |                         |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :  |
|---------|-----------------------|--|
| 1.0     | PACKAGING 1           | PACKAGING RESOURCE #1<br>  |
|         |                       | <b>Comment:</b> PACKAGING RESOURCE #1<br>REMOVE 2 X K10003 B25983<br>FROM STK  |
| 2.0     | PACKAGING 1           | PACKAGING RESOURCE #1<br>  |
|         |                       | <b>Comment:</b> PACKAGING RESOURCE #1<br>REMOVE D2574 FROM KIT - ADD TO STOCK<br>KEEP ALL OTHER PARTS IN KIT UNTIL<br>NEW D2574 SADDLES ARE MADE TO ADD TO KIT<br>D2574 B <i>26 563</i><br>SEE ATTACHED ORIGINAL W/O |
| 3.0     | D2574                 | Saddle, Aft, In<br>  |
|         |                       | <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)<br>Saddle, Aft, In  |
| 4.0     | PACKAGING 1           | PACKAGING RESOURCE #1<br>  |
|         |                       | <b>Comment:</b> PACKAGING RESOURCE #1<br>ADD NEW SADDLE TO KIT<br>AND REPACKAGE PER PPP<br><i>using new B/N</i> <i>Rec'd 5/12</i> (2)  |
| 5.0     | DC                    | DOCUMENT CONTROL<br>   |
|         |                       | <b>Comment:</b> DOCUMENT CONTROL<br>INSPECT LEVEL 21<br><i>W/ 4/26/15</i> <i>05/05/15</i> (2)  |



Date: Monday, 2/27/2006 4:18:55 PM  
User: Kim Johnston

## Process Sheet

|                       |   |  |                  |                |  |
|-----------------------|---|--|------------------|----------------|--|
| Customer              | : CÜ-DAR001 Dart Helicopters Services                           |  | Drawing Name     | : SADDLE KIT   |  |
| Job Number            | : 25983   |  |                  |                |  |
| Estimate Number       | : 10532   |  |                  |                |  |
| P.O. Number           | : N/A   |  | Part Number      | : K10003       |  |
| This Issue            | : 2/27/2006 S.O. No. : N/A                                      |  | Drawing Number   | : K10003 REV B |  |
| Prsht Rev.            | : NC  |  | Project Number   | : N/A          |  |
| First Issue           | : N/A   |  | Drawing Revision | : B            |  |
| Previous Run          | : 25854   |  | Material         | : N/A          |  |
| Written By            | <u>SEE COMMENT Below</u>  |  | Due Date         | : 3/20/2006    |  |
| Checked & Approved By | <u>KJ 06.02.28</u>  |  | Qty:             | 8 Um: Each     |  |
| Comment               | : Est : 1 03.01.16 Reformat: Incorporated D205-641-011<br>KJ/RF |  |                  |                |  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :   |  |   |
|---------|-----------------------|---|--|---|
| 1.0     | DC                    | DOCUMENT CONTROL  |  | <u>DT - 06/03/07</u>                            |
|         |                       |   |  |   |
|         |                       | Comment: DOCUMENT CONTROL<br>Photocopy bluefile and type labels per PPP K10003CHG004 for D205-634-011 and D204-635-011      |  |   |
| 2.0     | D2570                 | Bushing   |  |   |
|         |                       |   |  |   |
|         |                       | Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)<br>Bushing<br>Pick:<br>Qty Part Number Description Batch       |  | <i>48</i><br><i>B25827</i>                      |
| 3.0     | D2571                 | Saddle, Fwd, Out  |  |   |
|         |                       |   |  |   |
|         |                       | Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>Saddle, Fwd, Out<br>Pick:<br>Qty Part Number Description Batch |  | <i>2</i><br><i>B25828x3, B25829x3, B25996x2</i> |
| 4.0     | D2572                 | Saddle, Fwd, In   |  |   |
|         |                       |   |  |   |
|         |                       | Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>Saddle, Fwd, In<br>Pick:<br>Qty Part Number Description Batch  |  | <i>2</i><br><i>B25997</i>                       |

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



| Seq. #: | Machine Or Operation: | Description :   |
|---------|-----------------------|---|
| 5.0     | D2573                 | Saddle, Aft, Out<br>  |
|         |                       | Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>Saddle, Aft, Out<br>Pick:<br>Qty Part Number Description Batch<br>1 D2573 Saddle <i>(B25998X5, B25861X3 ✓)</i> |
| 6.0     | D2574                 | Saddle, Aft, In<br>   |
|         |                       | Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>Saddle, Aft, In<br>Pick:<br>Qty Part Number Description Batch<br>1 D2574 Saddle <i>(B25999X5, B26363X3 ✓)</i>  |
| 7.0     | D27361                | Lug Assembly<br>  |
|         |                       | Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>Lug Assembly<br>Pick:<br>Qty Part Number Description Batch<br>1 D2736-1 Bracket <i>(B248960 ✓)</i>             |
| 8.0     | D27363                | Lug Assembly<br>  |
|         |                       | Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>Lug Assembly<br>Pick:<br>Qty Part Number Description Batch<br>1 D2736-3 Bracket <i>(B243752 ✓) 7m4 1B26310</i> |
| 9.0     | D2747                 | Set Screw<br>   |
|         |                       | Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)<br>Set Screw<br>Pick:<br>Qty Part Number Description Batch<br>4 D2747 Socket Head Set Screw <i>(B24693 ✓)</i>    |

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|      |       |               |
|------|-------|---------------|
| 10.0 | D2876 | Saddle Spacer |
|------|-------|---------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Saddle Spacer

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 2   | D2876       | Spacer      |

Batch

(B22182X14, B24851X2) ✓

|      |       |               |
|------|-------|---------------|
| 11.0 | D2877 | Saddle Spacer |
|------|-------|---------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Saddle Spacer

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 2   | D2877       | Spacer      |

Batch

(B22979X12, B24897X4) ✓

|      |          |          |
|------|----------|----------|
| 12.0 | D2968041 | Tow Ring |
|------|----------|----------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Tow Ring

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 1   | D2968-041   | Tow Ring    |

Batch

(B24537) ✓

|      |       |      |
|------|-------|------|
| 13.0 | AN46A | Bolt |
|------|-------|------|



Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 16  | AN4-6A      | Bolt        |

Batch

(M19278) ✓

|      |        |      |
|------|--------|------|
| 14.0 | AN446A | Bolt |
|------|--------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 4   | AN4-46A     | Bolt        |

Batch

(M19714) ✓

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



| Seq. #:  | Machine Or Operation: | Description : |
|--|-----------------------|---------------|
| 15.0   | AN451A                | Bolt          |
|  |                       |               |
| Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)   |                       |               |
| Bolt   |                       |               |
| Pick:  |                       |               |
| Qty  | Part Number           | Description   |
| 8  | AN4-51A               | Bolt          |
| Batch M18432 ✓   |                       |               |
| 16.0   | AN612A                | Bolt          |
|  |                       |               |
| Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)   |                       |               |
| Bolt   |                       |               |
| Pick:  |                       |               |
| Qty  | Part Number           | Description   |
| 8  | AN6-12A               | Bolt          |
| Batch M18079X6 ✓ m100575 58 ✓                                |                       |               |
| 17.0   | AN960JD416            | Washer        |
|  |                       |               |
| Comment: Qty.: 32.0000 Each(s)/Unit Total : 256.0000 Each(s) |                       |               |
| Washer   |                       |               |
| Pick:  |                       |               |
| Qty  | Part Number           | Description   |
| 32   | AN960JD416            | Washer        |
| Batch M19085 X6 ✓ m100575 X250 ✓                             |                       |               |
| 18.0   | AN960JD616            | Washer        |
|  |                       |               |
| Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)   |                       |               |
| Washer   |                       |               |
| Pick:  |                       |               |
| Qty  | Part Number           | Description   |
| 8  | AN960JD616            | Washer        |
| Batch M100035 ✓  |                       |               |
| 19.0   | AN9704                | Washer        |
|  |                       |               |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)    |                       |               |
| Washer   |                       |               |
| Pick:  |                       |               |
| Qty  | Part Number           | Description   |
| 1  | AN970-4               | Washer        |
| Batch 2X M10536 ✓ 6X M18918 ✓                                |                       |               |

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



| Seq. #:   | Machine Or Operation: | Description :                      |
|---|-----------------------|------------------------------------|
| 20.0  | MS21042L4             | Nut                                |
|   |                       |                                    |
| Comment: Qty.: 29.0000 Each(s)/Unit Total: 232.0000 Each(s) |                       |                                    |
| Nut   |                       |                                    |
| Pick:   |                       |                                    |
| Qty   | Part Number           | Description                        |
| 29  | MS21042L4             | Nut (or MS21042-4)                 |
| Batch   |                       | JL 06.04.10                        |
| 21.0  | QC4                   | INSPECT 100% KITS FOR COMPLETENESS |
|   |                       |                                    |
| Comment: INSPECT KITS 100% FOR COMPLETENESS                 |                       |                                    |
| 22.0  | PACKAGING 1           | PACKAGING RESOURCE #1              |
|   |                       |                                    |
| Comment: PACKAGING RESOURCE #1                              |                       |                                    |
| Identify and Stock  |                       |                                    |
| Location: Rev C   |                       |                                    |
| 23.0  | DC                    | DOCUMENT CONTROL                   |
|   |                       |                                    |
| Comment: DOCUMENT CONTROL                                   |                       |                                    |
| Inspection Level 21   |                       |                                    |

Job Completion



U 0604-11